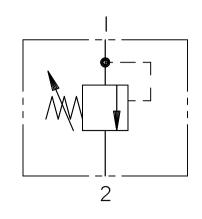


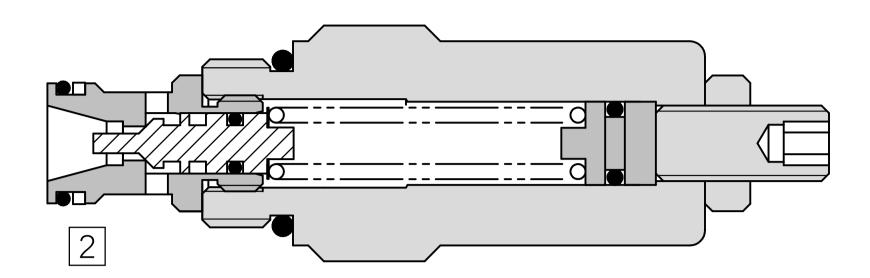
DRVIO

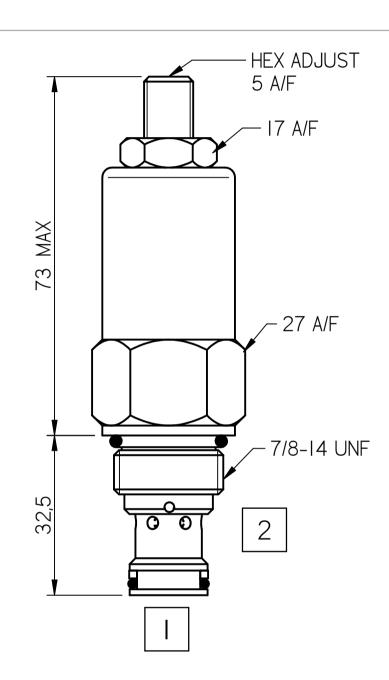
DIRECT ACTING RELIEF VALVE

FLUID POWER SYMBOL









Application

The valve is used to limit the pressure in the system. This economical solution for small flow systems is also suited for pilot systems. Being a direct operated, zero leak valve and its compact nature, the valve finds applications in most hydraulic systems

Operation

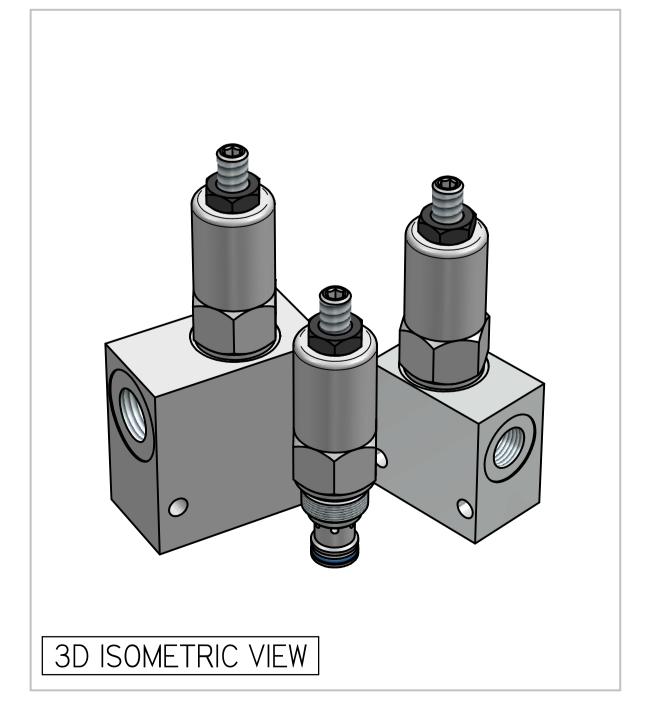
As with all direct acting relief valves, when the pressure at the Pressure Port (I) exceeds the spring force, the spool shifts backward opening the radial holes and allowing the flow from the Pressure Port to the Tank Port (2). The pressure can be set by adjusting the tension in the spring.

Features

Hardened, match ground and honed working parts give a long, trouble-free service life. The valve provides a consistent and stable operation with a low pressure rise due to increasing flow. Cartridge construction allows for maximum flexibility in mounting.

Specifications

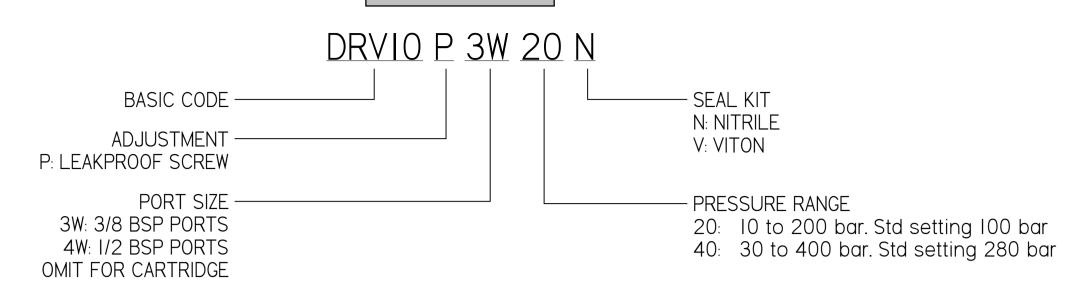
Figures based on: 0il Temp = 40°C Viscosity = 40 cSt	
Rated Flow	50 lpm
Max Pressure	400 bar
Cartridge Material	Working parts : Hardened, ground steel External surfaces : Zinc plated
Weight (Cartridge only)	DRVI0: 0.110 kg
Cavity Number	SAEI0-2 (Refer Cavities Section)
Manifold Material	Aluminium (upto 250 bar) Add Suffix '729' for SG Iron (350 bar)
Torque into Cavity	45 Nm
Mounting	Line
Seal Kit Number	SKDRVIO (Nitrile) SKDRVIO V (Viton®)
Filtration Level	BS5540/4 Class 18/13 (25µ nominal)
Operating Temp	-20°C to +90°C (Standard Seals)
Leakage	Less than 0.3 millilitres/min (5 dpm)
Viscosity Range	5 to 500 cSt



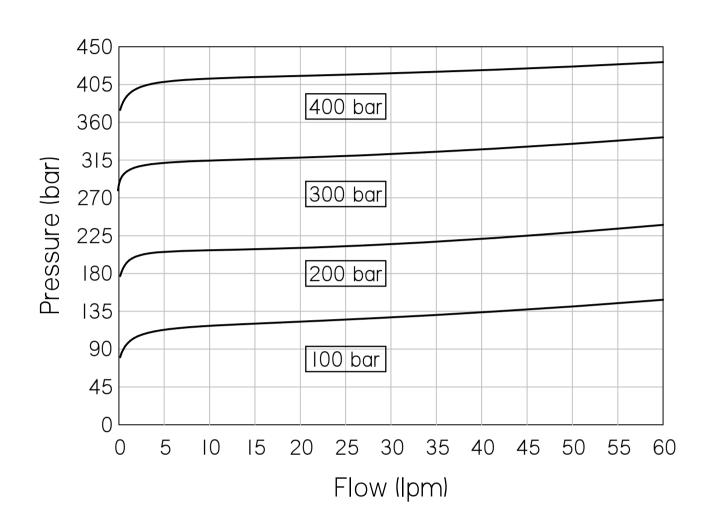
Where measurements are critical request certified drawings. We reserve the right to change specifications without notice.



TO ORDER



PRESSURE CHARACTERISTICS



COMPLETE VALVE

3/8" BSP PORTS

ZI022IS

COMPLETE VALVE | 1/2" BSP PORTS

BASIC CODE: DRVIO 3W

ONLY Body Part Numbers (BSP) Aluminium SG Iron

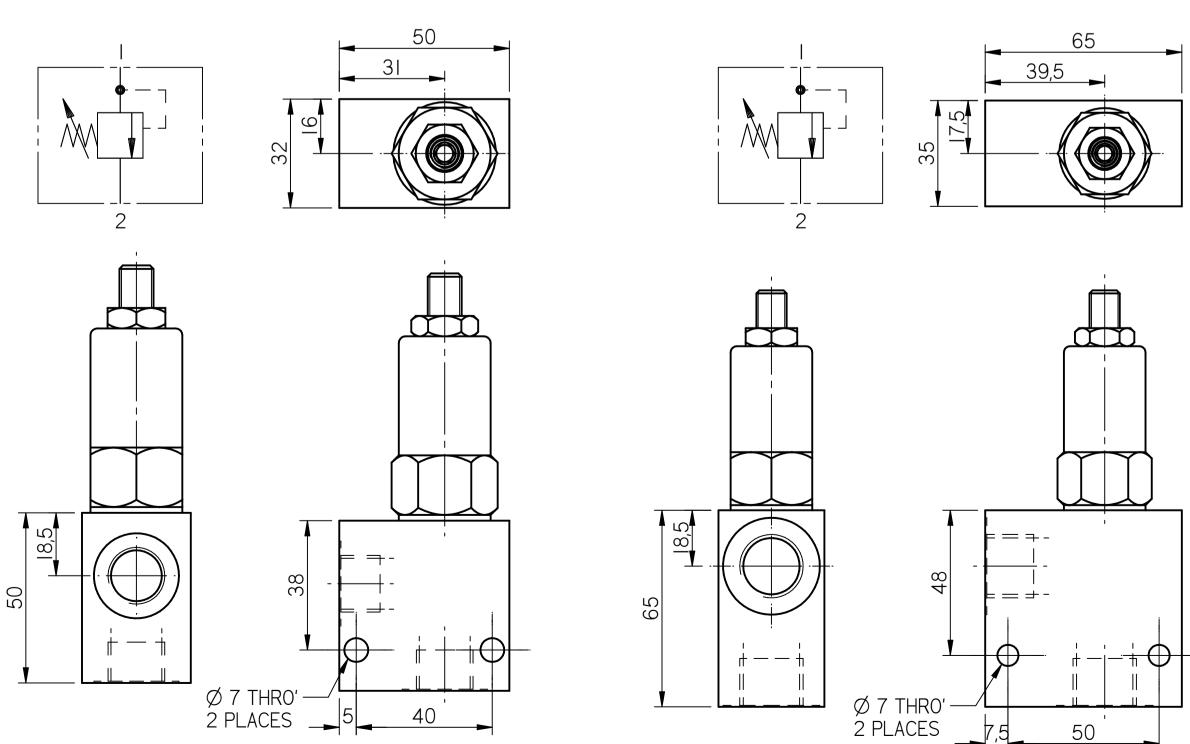
3/8" 3/8" ZI022I

BASIC CODE: DRVIO 4W

ONLY Body Part Numbers (BSP)

Aluminium SG Iron

1/2" 1/2" ZI02I2S ZI02I2



Where measurements are critical request certified drawings. We reserve the right to change specifications without notice.